

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

First Named Inventor:	Noriaki Onodera et al.
Appln. No.:	10/585,472
Patent No.:	7,828,917
Filed:	July 6, 2006
Title:	RAIL MANUFACTURING METHOD
Examiner:	Deborah Yee
Group Art:	1793
Confirmation No.:	5909

**REQUEST FOR CERTIFICATE OF CORRECTION**

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

Applicants respectfully request that a Certificate of Correction be issued due to an error relating to the Foreign Application Priority Data. The priority application and application date is missing. As stated on the Official Filing Receipt the application claims priority to PCT/JP2005/000427 filed on 01/07/2005 which claims priority to JP2004-004358 filed 01/09/2004. The Foreign Application Priority Data section should read as follows:


“Jan. 9, 2004 (JP) .....2004-004358”

Enclosed herewith, is a marked-up copy of the front page of the issued patent showing the error in red, along with a Certificate of Correction. Please forward a Certificate of Correction including the Foreign Application Priority Data section.

The Commissioner is hereby authorized to charge any deficiency, or credit any overpayment, associated with this filing to Deposit Account No. 50-2054.

Respectfully submitted,

Date: September 7, 2011

By:   
\_\_\_\_\_  
Gary Abelev (Reg. No. 40,479)

**DORSEY & WHITNEY LLP**

51 West 52<sup>nd</sup> Street  
New York, NY 10019-6119  
(212) 415-9371



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(12) **United States Patent**  
**Onodera et al.**

(10) **Patent No.:** **US 7,828,917 B2**  
(45) **Date of Patent:** **Nov. 9, 2010**

(54) **RAIL MANUFACTURING METHOD**

(56)

**References Cited**

(75) Inventors: **Noriaki Onodera**, Kitakyushu (JP);  
**Takuya Satoh**, Kitakyushu (JP);  
**Masaharu Ueda**, Kitakyushu (JP);  
**Kazuo Fujita**, Kitakyushu (JP); **Akira Kobayashi**, Kitakyushu (JP)

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*Primary Examiner*—Deborah Yee

(74) *Attorney, Agent, or Firm*—Dorsey & Whitney LLP

(73) Assignee: **Nippon Steel Corporation**, Chiyoda-ku, Yokyo (JP)

(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 494 days.

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(51) **Int. Cl.**  
**C21D 9/04** (2006.01)  
**C21D 9/06** (2006.01)

(52) **U.S. Cl.** ..... **148/584**; 148/580; 148/585;  
148/645; 148/646

(58) **Field of Classification Search** ..... 148/581,  
148/646, 584, 585, 580, 645

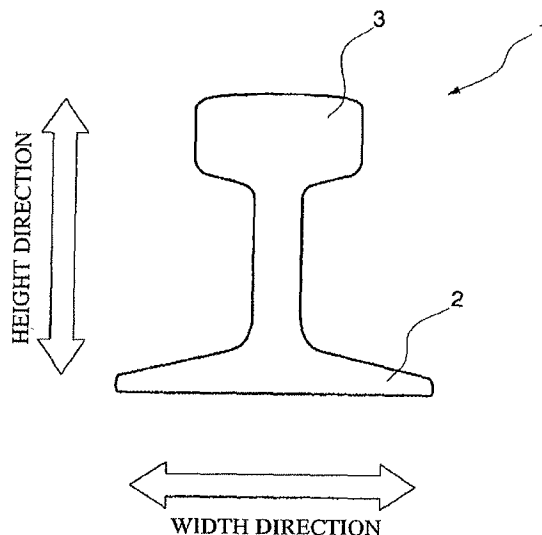
See application file for complete search history.

(57)

**ABSTRACT**

A rail manufacturing method is provided, in which a billet is hot-rolled into a rail form and the rail is cooled to ambient temperature. The foot part of the rail can be mechanically restrained to improve the straightness of the rail during at least the period of cooling where the surface temperature is between 800° C. and 400° C. In the subsequent cooling process, at least while the surface temperature of the foot of the rail is between 400° C. and 250° C., the rail is kept in an upright state, and cooled naturally without using insulation or accelerated cooling.

**9 Claims, 1 Drawing Sheet**



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## UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

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PATENT NO. : 7,828,917

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INVENTOR(S) : Noriaki Onodera et al.

It is certified that an error appears or errors appear in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

The "Foreign Application Priority Data" section is missing and should read as follows:

"Jan. 9, 2004 (JP) .....2004-004358"

**MAILING ADDRESS OF SENDER (Please do not use customer number below):**

Gary Abelev - Dorsey & Whitney LLP - 250 Park Avenue - New York, NY 10177  
Registration No. 40,479

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